

## VMQ Silicone 714767 - Technical Data Sheet

### 1. Introduction

Silicone compound 714767 is in compliance with FDA 177.2600 for food and pharma. Peroxide cured.

### 2. Product Description

Chemical Composition :	Vinyl Methyl Silicone Rubber
Physical form :	O-Rings / Mouldings
Colour :	Transparent
Odour :	None
Storage stability * :	± 10 years

\* : Following ISO 2230 conditions

### 3. Physical Properties

Test Method	Norm	Test Values
Hardness	ISO 48 Method M	60° ± 5° IRHD
Tensile Strength at break	ISO 37	min 8 MPa
Elongation at break	ISO 37	min 450%
Specific Weight	ISO 2781	1,17
Compression Set	ISO 815	
25% compression - 22h/175°C on O-Ring (3,53 mm)		max 20%
Heat Ageing 70h/100°C	ISO 188	
Hardness Change		max +4°

### 4. Temperature Resistance

- -60° to +200°C

### 5. Chemical Resistance

SIP	: very good
CIP	: bad
Heat Aging	: excellent
Sterilisation	: excellent

### 6. Advantages

- Low compression set
- Migration tested in compliance with FDA 177.2600 class 1 (certificate on request)

### 7. Other Information

- Other colours on demand
- This compound is ADI (Animal Derived Ingredient Free).

